





They are suitable for transferring liquids containing impurities up to 2 mm in size.

Their hydraulic components: impeller and feed screw in cast iron, pump body in cast iron/steel allow them to be used with water, emulsions and oily substances in general, with a viscosity not exceeding 21 cSt (3° Engel). The temperature of the liquid must not exceed 90°C.

They are commonly used on:

- machine tools (milling and turning machines-machining centres)
- glass processing machinery
- surface treatment plants
- filtration systems

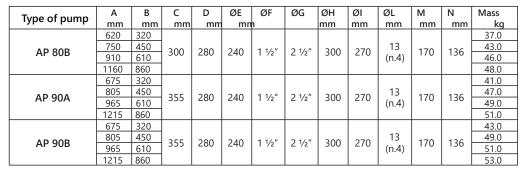
They are normally installed on a tank with a capacity which is proportional to their flow rate, about 6-7 cm from the bottom.

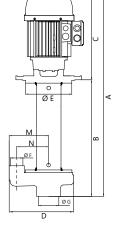
It is important to make sure that the maximum liquid level in the tank is always 3-4 cm lower than the support flange (see figure).

Should the liquid be particularly dirty, it is advisable to build a compartment tank in order to allow the sludge to deposit before it is sucked by the pump.

For different uses, please consult our Technical Office.

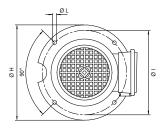




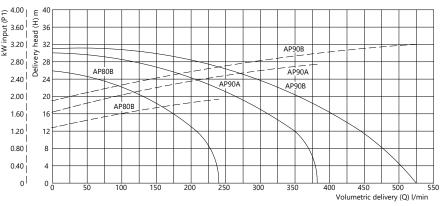


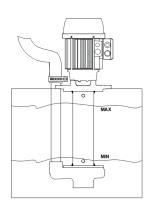
Rating plate data

	k'	W	V 230/	/400 - Hz	50	0	max H - H
Type of pump	Input	Nom.	In n cos			Q - max Q	
,, , ,	(P1)	(P2)	Amp.	min-1		litres/min	metres
AP 80B	1.86	1.5	5.7/3.3	2845	0.83	65 - 240	25 - 0
AP 90A	2.70	2.2	8.1/4.7	2870	0.83	14 -382	30 - 0
AP 90B	3.58	3.0	10.6/6.1	2855	0.84	119 - 525	30 - 0



Hydraulic performance curves (closed impeller)

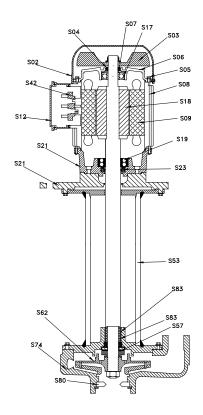




Hydraulic performance table (closed impeller)

D	elivery head (H) m →	0	10	12	14	16	18	20	22	24	26	28	30
	Type of pump		Volumetric delivery (Q) I/min↓										
	AP 80B	240	222	207	191	173	152	129	106	65			
	AP 90A	382	367	350	331	311	289	266	241	211	173	99	14
	AP 90B	525	468	449	423	400	374	346	315	276	237	192	119





Spare parts nomenclature

	Component
S02.	Fan cover
S03.	Fan
S04.	V-ring
S05.	Stay rod
S06.	Upper shield
S07.	Spring ring
S08.	Housing
S09.	Wound stator
S12.	Terminal box
S17.	Upper bearing
S18.	Axis + Rotor
S19.	Lower bearing
S21.	Motor flange
S21.	Support flange
S23.	Motor seal ring
S42.	Terminal board
S53.	Pump body
S57.	Mechanical seal
S62.	Impeller
S74.	Impeller-cover
S80.	Suction reduction
S83.	IR rings
S83.	Bushing

NBR
Steel
Aluminium
Steel
Aluminium
-
Nylon
-
Steel
-
Cast Iron G20
Cast Iron G20
NBR
-
Cast Iron G20/Steel
_

Cast Iron G20 Cast Iron G20 Nylon Steel** Bronze**

AP 80
Materials
Nylon*
Nylon

*On demand Sheet metal **Available only on suction pipe 860

^	D	00

Materials
Nylon*
Nylon
NBR
Steel
Aluminium
Steel
Aluminium
-
Nylon
-
Steel
-
Cast Iron G20
Cast Iron G20
NBR
-
Cast Iron G20/Steel
-
Cast Iron G20
Cast Iron G20
Nylon ***
Steel**
Bronze**

*On demand Sheet metal
**Available only on suction pipe 860
***Available only for AP90A





Uses

They are suitable for transferring liquids containing impurities up to 2 mm in size.

Their hydraulic components: impeller and feed screw in cast iron, pump body in cast iron/steel allow them to be used with water, emulsions and oily substances in general, with a viscosity not exceeding 21 cSt (3° Engel). The temperature of the liquid must not exceed 90°C.

They are commonly used on:

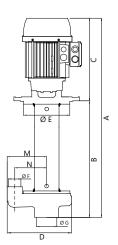
- machine tools(milling and turning machines-machining centres)
- glass processing machinery
- surface treatment plants
- filtration systems

They are normally installed on a tank with a capacity which is proportional to their flow rate, about 6-7 cm from the bottom.

It is important to make sure that the maximum liquid level in the tank is always 3-4 cm lower than the support flange (see figure).

Should the liquid be particularly dirty, it is advisable to build a compartment tank in order to allow the sludge to deposit before it is sucked by the pump.

For different uses, please consult our Technical Office.

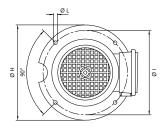


Size and weights table

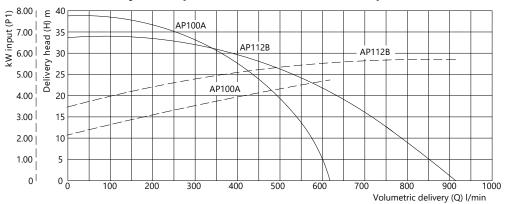
Type of nump	Α	В	С	D	ØE	ØF	ØG	ØН	ØI	ØL	М	N	Mass
Type of pump	mm	mm	mm	mm	mm			mm	mm	mm	mm	mm	kg
	700	320											37.0
AP 100A	830	450	380	280	240	1 1/2"	2 1/2"	300	270	13	170	136	43.0
AP IUUA	990	610	360	200	240	1 72	2 72	300	210	(n.4)	170	130	46.0
	1240	860											48.0
	730	320											43.0
A D 112 D	860	450	410	320	240	2 1/2"	2 1/2"	300	270	13	190	145	49.0
AP 112B	1020	610	410	320	240	2 72	2 72	300	270	(n.4)	190	145	51.0
	1270	860											53.0

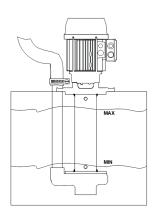
Rating plate data

	k	W	V 230/-	400 - Hz 5	50	O - max O	max H - H	
Type of pump	Input (P1)	Nom. (P2)	In Amp.	n min ⁻¹	cos φ	litres/min	metres	
AP 100A	4.85	4	14.9/8.6	2875	0.81	138 - 612	38 - 0	
AP 112B	6.57	5.5	18.7/10.8	2900	0.88	73 - 914	34 - 0	



Hydraulic performance curves (closed impeller)

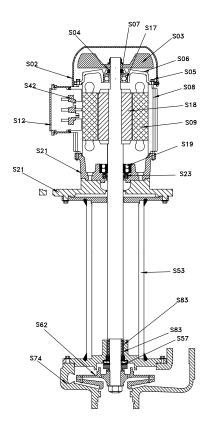




Hydraulic performance table (closed impeller)

Delivery head (H) m	0	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38
Type of Volumetric delivery (Q) I/min ↓																
pump								,	-, -, -	•••••						
AP 100A	612	577	561	545	528	511	492	471	450	426	394	360	323	286	234	138
AP 112B	914	786	772	752	731	706	677	635	580	507	432	346	239	73		





Spare parts nomenclature

AP 100

Materials
Nylon*
Nylon
NBR
Steel
Aluminium
Steel
Aluminium

Nylon

Steel

Cast Iron G20 Cast Iron G20 NBR

Cast Iron G20/Steel

Cast Iron G20 Cast Iron G20 Steel**

Bronze**

	Component
S02.	Fan cover
S03.	Fan
S04.	V-ring
S05.	Stay rod
S06.	Upper shield
S07.	Spring ring
S08.	Housing
S09.	Wound stator
S12.	Terminal box
S17.	Upper bearing
S18.	Axis + Rotor
S19.	Lower bearing
S21.	Motor flange
S21.	Support flange
S23.	Motor seal ring
S42.	Terminal board
S53.	Pump body
S57.	Mechanical seal
S62.	Impeller
S74.	Impeller-cover
S83.	IR rings

S83. Bushing

Component

*On demand Sheet metal **Available only on suction pipe 860

Nylon* Nylon
Nylon
INVIOLI
NBR
Steel
Aluminium
Steel
Aluminium
-
Nylon
-
Steel
-
Cast Iron G20
Cast Iron G20
NBR
-
Cast Iron G20/Steel
-
Cast Iron G20
Cast Iron G20
Steel**
Bronze**

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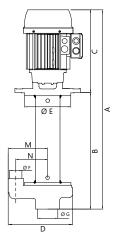
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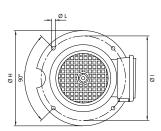


Size and weights table

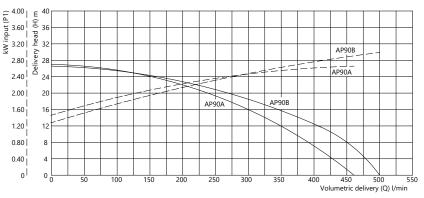
	Type of pump	Α	В	С	D	ØE	ØF	ØG	ØН	ØΙ	ØL	M	N	Mass
L	Type of pullip	mm	mm	mm	mm	mm			mm	mm	mm	mm	mm	kg
		675	320											41.0
	A D 00 A	805	450	355	280	240	1 1/4"	2 1/2"	300	270	13	170	136	47.0
	AP 90A	965	610	555	200	240	1 1/2"	2 72	300	270	(n.4)	170	130	49.0
		1215	860											51.0
		675	320			240	13		300	270		170	136	43.0
	A D 00D	805	450	355	200			1 1/11						49.0
	AP 90B	965	610		280			2 72						51.0
		1215	860											53.0

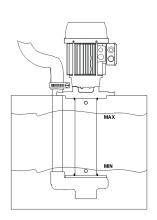
Rating plate data

	k\	W	V 230/4	00 - Hz	50	0 0		
Type of pump	Input	Nom.			cosφ	Q - Qmax	Hmax - H	
'' ' '	(P1)	(P2)	Amp.	min ¹		litres/min	metres	
AP 90A	2.70	2.2	8.1/4.7	2870	0.83	85 - 461	26 - 0	
AP 90B	3.58	3	10.6/6.10	2850	0.86	66 - 500	26 - 0	



Hydraulic performance curves (open impeller)

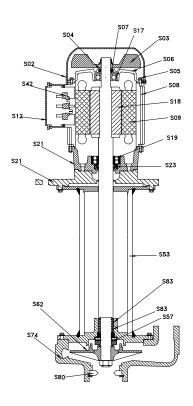




Hydraulic performance table (open impeller)

Delivery head (H) m →	0	10	12	14	16	18	20	22	24	26	28	30	32	34	36
Type of pump		Volumetric delivery (Q) l/min ↓													
AP 90A	461	374	351	326	300	270	235	198	154	85					
AP 90B	500	436	403	369	338	309	273	233	178	66					





Spare parts nomenclature

AP 90

	Component
S02.	Fan cover
S03.	Fan
S04.	V-ring
S05.	Stay rod
S06.	Upper shield
S07.	Spring ring
S08.	Housing
S09.	Wound stator
S12.	Terminal box
S17.	Upper bearing
S18.	Axis + Rotor
S19.	Lower bearing
S21.	Motor flange
S21.	Support flange
S23.	Motor seal ring
S42.	Terminal board
S53.	Pump body
S57.	Mechanical seal
S62.	Impeller
S74.	Impeller-cover
S80.	Suction reduction
S83.	IR rings
S83.	Bushing

Materials
Nylon*
Nylon
NBR
Steel
Aluminium
Steel
Aluminium
-
Nylon
-
Steel
-
Cast Iron G20
Cast Iron G20
NBR
-
Cast Iron G20/Steel
-
Cast Iron G20
Cast Iron G20
Nylon***
Steel**
Bronze**

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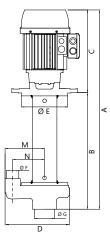
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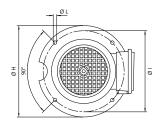


Type of num	_ A	В	С	D	ØE	ØF	ØG	ØН	ØI	ØL	М	N	Mass	
Type of pum	mm	mm	mm	mm	mm			mm	mm	mm	mm	mm	kg	
	700	320			240	1 1/2"	2 1/2"	300	270	13 (n.4)			37.0	
AP 100A	830	450	380	280							170	136	43.0	
	990	610		200	240		2 72						46.0	
	1240	860											48.0	
	730	320						300	270	13	170	136	43.0	
AP 112B	860	450	410	320	240	2 1/2"	2 1/2"						49.0	
Ar IIZB	AP 112B 1020	1020	610	410	320	240	2 72	2 72	300	270	(n.4)	170	136	51.0
	1270	860											53.0	

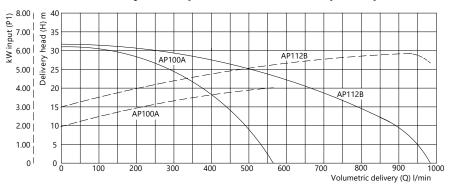


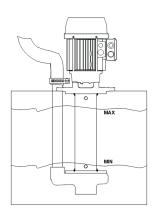
Rating plate data

	k'	W	V 230/-	400 - Hz 5	50	O - max O	max H - H
Type of pump	Input	Nom.	n. In n cosφ				
	(P1)	(P2)	Amp.	min ⁻¹		litres/min	metres
AP 100A	4.85	4	14.9/8.6	2875	0.81	156 - 565	30 - 0
AP 112B	6.57	5.5	18.7/10.8	2900	0.88	48 - 984	32 - 0



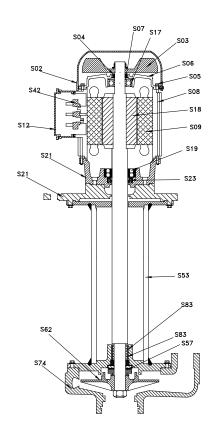
Hydraulic performance curves (open impeller)





Hydraulic performance table

Delivery head (H) m →	<10	10	12	14	16	18	20	22	24	26	28	30	32	34	36
Type of pump		Volumetric delivery (Q) l/min↓													
AP 100A	565	495	475	454	431	406	375	342	306	270	224	156			
AP 112B	984	893	865	814	765	712	655	596	528	461	372	257	48		



Spare parts nomenclature

AP 100

Materials

Nylon* Nylon NBR Steel Aluminium Steel Aluminium

Nylon

Steel

Cast Iron G20 Cast Iron G20 NBR

Cast Iron G20/Steel

Cast Iron G20 Cast Iron G20 Steel** Bronze**

Component	

	Component						
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S03.	Fan						
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S19.	Lower bearing						
S21.	Motor flange						
S21.	Support flange						
S23.	Motor seal ring						
S42.	Terminal board						
S53.	Pump body						
S57.	Mechanical seal						
S62.	Impeller						
S74.	Impeller-cover						
S83.	IR rings						
S83.	Bushing						

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Materials
Nylon*
Nylon
NBR
Steel
Aluminium
Steel
Aluminium
-
Nylon
-
Steel
-
Cast Iron G20
Cast Iron G20
NBR
-
Cast Iron G20/Steel
-
Cast Iron G20
Cast Iron G20
Steel**
Bronze**

AP 112

*On demand Sheet metal **Available only on suction pipe 860